

310

Grade

1.4845, X8CrNi25-21, 310S (low carbon), S31008

Type

Austenitic and heat resistant stainless steel delivered in the solution annealed condition.

Can also be supplied in standard 310 and 310H designations. 310H is a high carbon modification developed for enhanced creep resistance.

Composition	
Element	Weight%
Carbon	0.1 max
Silicon	1.5 max
Manganese	2 max
Phosphorus	0.045 max
Sulphur	0.015 max
Molybdenum	2 - 3
Chromium	24 - 26
Nickel	19 - 22
Manganese	2 max
Nitrogen	0.11 max

Notes: Similar to AISI 314 / 1.4841, but with higher ductility. Good creep rupture strength which is controlled by the carbon content. Very good resistance to high-temperature corrosion.

Grade Selection

The grade can be easily welded. It is used for high temperature applications, up to 1100°C, in oxidating atmospheres. The grade can also be used with a slightly oxidating atmosphere in conjunction with other demanding conditions, such as nitriding, cementation and sulphur containing industries. In these demanding environments it is used with a temperature reduction. Sulphur contents higher

than 2g/m³ decrease the maximum temperature to 950°C.

310S can be used at cryogenic temperatures. The grade has excellent toughness and low magnetic permeability. It has good machining characteristics and is readily fabricated.

Application

Furnace and apparatus engineering. The grade is used in the thermal treatment industry for parts of furnaces such as refractories support, doors, piping, recuperators, burner parts, conveyer belts, furnace linings and fans. It is also used in the food industry in environments containing heated citric and acetic acid.

Used for construction parts which should be resistant to scaling up to 1050°C approx.

Food processing.

Property	Values
0.2% Yield Strength	210 MPA min
Ultimate Tensile Strength	500 MPA min
Elongation	35
Hardness	192 HBW max